

## LEMONS

Product Requirements			
Cleanliness	Free from dirt, dust or other foreign substances.		
Shape	Typical of variety.		
Washing, waxing	All graded lemons are to be washed and waxed.		
Maturity	Based on colour degreening acceptable juice content 30%		
Sizing	Recommended Size Banding:		
	Extra Small (SS) 45-50mm		
	Small (S) 50-55mm		
	Medium (M) 55-65mm		
	Large (L) 65-75mm		
	Extra Large (XL) 75-80mm		
Tolerance	10% tolerance level for cosmetic defects.		
	2% tolerance level for progressive disorders.		
Grade Allowances	Tag 1	Tag 2	Tag 3
Colour	80%	60%	Allowed
Stem - Length	< 3.0 mm	< 3.0 mm	Allowed
Stem - buttons missing	30%	50%	Allowed
Defect Allowances	Tag 1	Tag 2	Tag 3
Blemish - light	1.5 sq cm	2.5 sq cm	Allowed
Blemish - dark/oleocellosis	0.5 sq cm	< 1.0 sq cm	Allowed
Boyrytis	< 2 bumps	< 4 bumps	Allowed
Bruises, cuts, punctures	Nil	Nil	< 0.5 cm aggregate length
Rots, decay	Nil	Nil	Nil
Puffy fruit	Nil	Allowed	Allowed
Dry fruit	Nil	Allowed	Allowed
Pettica	Nil	10%	Allowed