## BEANS

Product Requirements			
Cleanliness	Free from dirt, dust, insect stains or other foreign substances.		
Freshness	Crisp and bright appearance for variety. Must be in a condition where they can be snapped with a half bend.		
Maturity	Even through package. Pods must not be bulbous.		
Length	>100 mm for dwarf varieties and >150 mm for other varieties		
Grade Allowances	Tag 1	Tag 2	Tag 3
Colour	Even, bright appearance	Even	Some variation accepted
Shape	>25mm curvature on <5% of line	>25mm curvature on <20% of line	Curved beans accepted
Length	<20% variation in any package	<30% variation in any package	<50% variation in any package
Maturity	Pods should not show Not stringy or immature	Pods should not show Not stringy or immature	Pods not well defined Not unduly stringy or immature
Defect Allowances	Tag 1	Tag 2	Tag 3
Blemish	<0.5sq cm	<1.0sq cm	<2.0sq cm
Broken/cut	<2%	<5%	<10%
Bruised	<2%	<5%	<10%
Decay	Nil	<2%	<5%
Leaves and stems	Nil	Slight incidence	Moderate incidence